





08/2

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SINGLE SCREW STEEL CARGO VESSEL. Riveting in Longitudinals Depth (d) = 18-0" 18.41 Proportion to Bridge DK = 10.73 10.64 " " Upper " = 13.73 /3.60. Rivets spaced 6 dia. Apart. Rivets spaced 6 dia Apart for 10 Rivs 6 6 6x1" Flat Bar JFB-2 1Back Bar 6x4x 88" T278 "H"STRAKE Rivels spaced 5 dia. Apart for lorivs each side Trans. & B HOS 6 dia. elsewhere 6 J. F. Suttie 16 Rivers spaced Adia Apart for 10 Rivs each side of Trans. & B. HOS 6 dia. elsewhere 8 NOTE - No Bars to be Joggled, Liners to be used instead. Rivels spaced 4 dia Apart for 10 Rivs. each side of Trans & B 4086 dia elsewhere Rivers spaced Adia. Apart for 10 Rivis Nº 10-10'x 3/2'x 475"5 each side Trans & BHDS 6 dia elsewhere 8 "F"STRAKE .62"for 1/21: \$ 1. .44"@ Ends Rivets spaced Adia Apart for 10 Rivs 8 8 each side Trans & Baos 5 dia elsewhere Nº11-10"x31/2"x.575" To :Ra 23-6/4" from £ 3/2x3/x 52 to 48 intercostal / 8x8x 625 See Tank Top Plan for details Rivets spaced Adia. Apart for 4 Rivs each side Trans. BHD5, & Interm—Trans 6 dia elsewhere. Rivs spaced 4 dia Apart for 4 Rivs each Side Trans BHDS, & Intermed Trans. 6 636x44 Single by Intermors VKC-2 dia elsewhere Bottom long's Ris spaced Adam. Apar for A Rivs.each side Trans. BHOS. & Interm^{at} Trans; 6 dia. elsewhere. SHIPBUILDERS & ENGINEERE BEATTLE, WASH. PHOENIX BULB ANGLES Tank Top Long 15 Rivs spaced 5 dia. SUBJECTI___ 4 Rivs each side Trans; Interm. Trans MIDSHIP SECTION NOTE: Bottom Plating & thickness to Collision BHD. on Flat of Floor Plate Girders in Bottom-riv spaced HULLS# 18,19,16,20 MALE: 1/2" IN. -1 FT. 12/22/17
MANN W: Traced J. D. APPROVED Idia. Deck Long 1s rivs. 6 dia. Apart. 6 6 UPPER-DECK SHECKED IN J.D. H. LA. Mayou " " " " " 6 6 MAIN-DECK GE PENTSHAN Bulkhead Brkts-6 rivets - 40" thick D. No. 409 15 " above 6 rivs. 44"

1 SHERWOOD

